



3-Flute, Square End, Extra Long Reach, Regular Flute, 30° Helix (.0100-.2500)

Cutter ø	Flute Length	XD LOC	OAL	Reach Length	XD Reach	Shank ø	Uncoated Part #	AlTiN Coated Part #	DLC Coated Part #
.0100	.050	5	2-1/2	.100	10	1/8	RET7700	RET7701	RET7702
.0150	.075	5	2-1/2	.150	10	1/8	RET1027	RET2027	RET7703
.0156	.075	5	2-1/2	.150	9.5	1/8	RET7704	RET7705	RET7706
.0200	.100	5	2-1/2	.200	10	1/8	RET1030	RET2030	RET7707
.0250	.125	5	2-1/2	.250	10	1/8	RET1033	RET2033	RET7708
.0300	.150	5	2-1/2	.300	10	1/8	RET1036	RET2036	RET7709
.0312	.155	5	2-1/2	.310	10	1/8	RET7710	RET7711	RET7712
.0350	.175	5	2-1/2	.350	10	1/8	RET1039	RET2039	RET7713
.0400	.200	5	2-1/2	.400	10	1/8	RET1042	RET2042	RET7714
.0450	.225	5	2-1/2	.450	10	1/8	RET1045	RET2045	RET7715
.0469	.250	5	2-1/2	.500	10	1/8	RET7716	RET7717	RET7718
.0500	.300	6	2-1/2	.600	12	1/8	RET1048	RET2048	RET7719
.0550	.385	7	2-1/2	.770	14	1/8	RET1051	RET2051	RET7720
.0600	.500	8	2-1/2	1.000	16	1/8	RET1054	RET2054	RET7721
.0625	.500	8	2-1/2	1.000	16	1/8	RET7722	RET7723	RET7724
.0650	.500	8	2-1/2	1.000	15	1/8	RET1057	RET2057	RET7725
.0700	.500	7	2-1/2	1.000	14	1/8	RET1060	RET2060	RET7726
.0750	.500	7	2-1/2	1.000	13	1/8	RET1063	RET2063	RET7727
.0781	.500	7	2-1/2	1.000	12	1/8	RET7728	RET7729	RET7730
.0800	.750	9	2-1/2	1.250	15	1/8	RET1066	RET2066	RET7731
.0850	.750	9	2-1/2	1.250	15	1/8	RET1069	RET2069	RET7732
.0900	.750	8	2-1/2	1.250	14	1/8	RET1072	RET2072	RET7733
.0938	.750	8	2-1/2	1.250	13	1/8	RET7734	RET7735	RET7736
.0950	.750	8	2-1/2	1.250	13	1/8	RET1075	RET2075	RET7737
.1000	.750	7.5	2-1/2	1.250	12.5	1/8	RET1078	RET2078	RET7738
.1250	1.000	8	2-1/2	1.500	12	1/8	RET7739	RET7740	RET7741
.1875	1.125	6	3	1.625	8	3/16	RET7742	RET7743	RET7744
.2500	1.500	6	4	2.000	8	1/4	RET7745	RET7746	RET7747

Tolerances	Diameter	Shank
All Sizes	+0.0005, -0.0005	+0.000, -0.0003



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